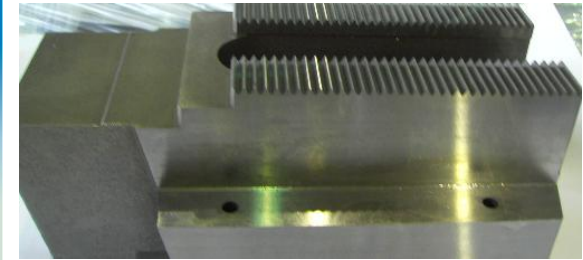


SMART-B1640III

Chuck Teeth
夾頭主爪齒型

Material	工件材質	SNCM20
Hardness	工件硬度	HRC60-62
Machining Size	加工尺寸	68x261mm(W*L) Size32"
Machining Time	加工時間	50min / 50分Per one



Point of Requirement 需求重點

05

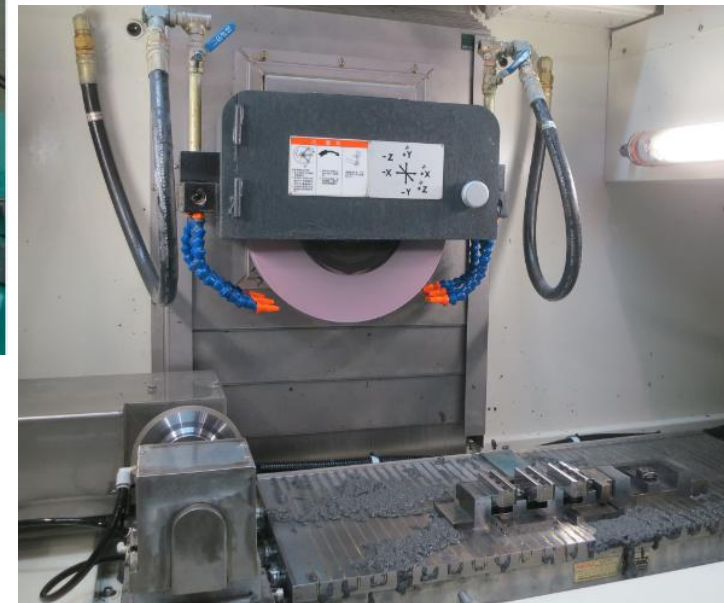
It takes you only 10 mins to manage to use profile dressing and to form grinding by SMART grinders with professional program and fixture.
成型輪廓修整之速成與專用程式與治具

Point of Requirement / 需求重點	Specifications or Accuracy / 規格或精度
Grinding Wheel / 砂輪型式	81A-100-3H-15RM-V266(Brand:Elbe Germany)
Pitch Accuracy / 節距精度	Size32" $\pm 0.015\text{mm}$; Size40" $\pm 0.020\text{mm}$
Dimension Accuracy / 尺寸精度	$\pm 0.01\text{mm}$

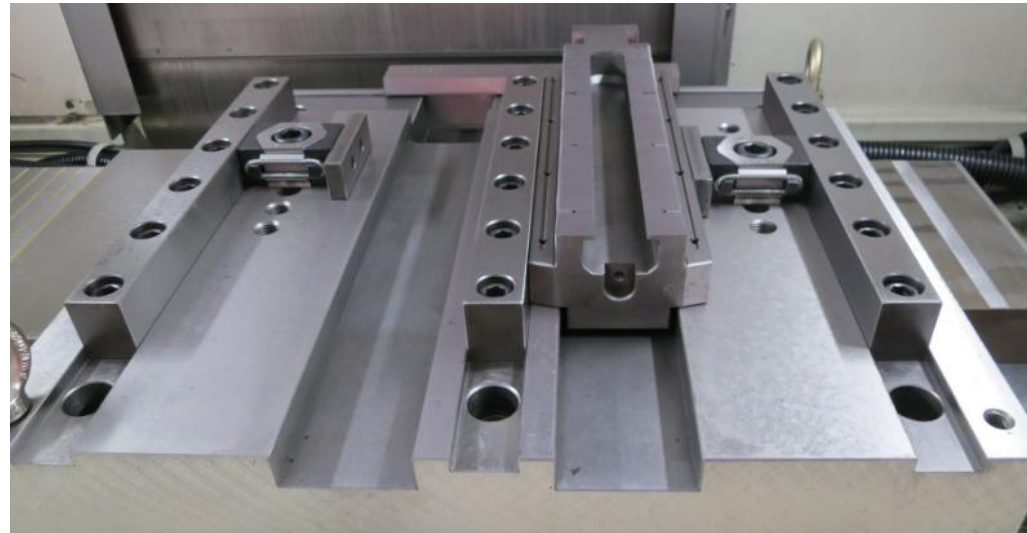
05. Chuck Teeth/夾頭主爪齒型



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